

Alfa Laval ThinkTop® AS-Interface

Sensing and control

Introduction

The Alfa Laval ThinkTop® AS-Interface is a modular control unit that offers reliable, cost-effective operation and standard functionality for automated sensing and control of hygienic valves. The ThinkTop AS-Interface provides real-time information about valve operating status 24/7 while boosting productivity and securing traceability.

Application

The ThinkTop AS-Interface is designed for use on Alfa Laval butterfly, single seat, and mixproof valves across the dairy, food, beverage, biotechnology, pharmaceutical and many other industries.

Benefits

- Reliable and accurate valve sensing and control
- Proven and inherently safe design
- Low total cost of ownership
- Watertight design
- Easy to operate

Standard design

The ThinkTop AS-Interface valve sensing and control unit consists of a proven no-touch, set-and-forget sensor system with light-emitting diodes (LEDs), solenoid valves, and valve control sensor board for connection to any programmable logic controller (PLC) system with an AS-Interface v2.1, 31 node, or v3.0, 62 node. It fits on all Alfa Laval hygienic valves; no adapter is required.

Installation is straightforward. No special expertise or tools are required. To initiate manual setup, simply press a push-button startup sequence. Or set up without dismantling the control unit using the optional infrared (IR) keypad for remote control.

Working principle

The sensor system accurately detects valve stem movement, the position of the valve at any given time, with an accuracy of $\pm 0.1\text{mm}$ through the use of microchip sensors. To locate the current valve position, sensor chips inside the sensor board calculate the angle between the axial magnetic field produced by an indication pin mounted on the valve stem.

The solenoid valves receive signals from the PLC system to activate or de-activate the air-operated valve. It then



transmits feedback signals indicating the main valve position and condition back to the PLC system.

In the control unit, up to three electric solenoid valves can physically convert compressed air into mechanical energy to activate or deactivate the pneumatic valve actuator.

Each control unit fits any Alfa Laval hygienic valve and provides a tolerance band for valves to prevent product contamination and failure. This eliminates the need to readjust the sensors and boosts productivity.

LEDs conveniently display the main valve position, solenoid activation, setup and local fault indication on the control unit.

Certificates



TECHNICAL DATA

Communication

Interface option 1:	AS-Interface v2.1, 31 node
Supply voltage:	29.5V - 31.6 VDC
Slave profile:	7.F.F.F
Default slave address:	0
Interface option 2:	AS-Interface v3.0, 62 node
Supply voltage:	29.5V - 31.6 VDC
Slave profile:	7.A.7.7
Default slave address:	0

Sensor board

Max current consumption:	45mA
Feedback signal #1:	Closed valve
Feedback signal #2:	Open valve
Feedback signal #3:	Seat-lift 1
Feedback signal #4:	Seat-lift 2
Feedback signal #5:	Status
Valve tolerance band options:	5
Default tolerance band:	± 5 mm
Sensor accuracy:	±0.1 mm
Stroke length:	0.1 - 80 mm

Solenoid valve

Max current consumption:	45mA
Air supply:	300-900 kPa (3-9 bar)
Type of solenoids:	3/2-ways or 5/2-ways
Numbers of solenoids:	0-3
Manual hold override:	Yes
Throttle air in/out 1A, 1B:	0-100 %
Push-in fittings:	ø6 mm or 1/4"

PHYSICAL DATA

Materials

Steel parts:	Stainless steel and Brass
Plastic parts:	Blue Nylon PA 12
Seals:	Nitrile (NBR) rubber

Environment

Working temperature:	-20 °C to +85 °
Protection class:	IP66 and IP67
Protection class equivalent:	NEMA 4, 4x and 6P

Cable connection

Main cable gland:	PG11 (4 - 10 mm)
Optional main M12 plug:	2 wire (A coded)
Max wire size:	0.75 mm ² (AWG 19)
Optional cable gland:	PG7 (4 - 6.8 mm)



Note!

For further information: See also ESE00356

The ThinkTop has Patented Sensor System, Registered Design and Registered Trademark owned by Alfa Laval

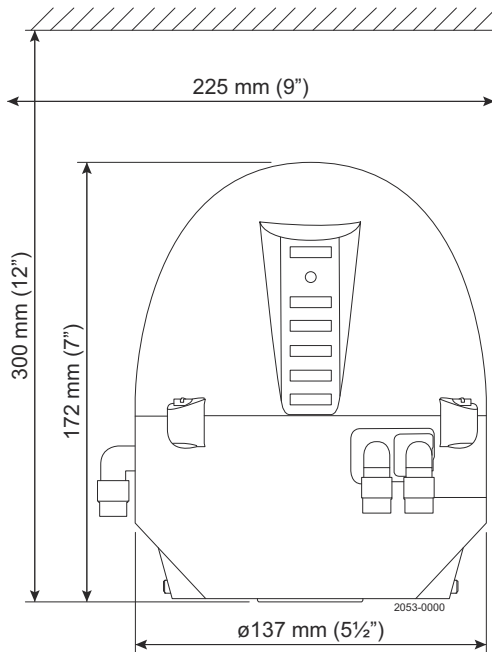
Options

- Communication interface
- Solenoid valve configurator
- Pneumatic tubing interface
- Main cable connection

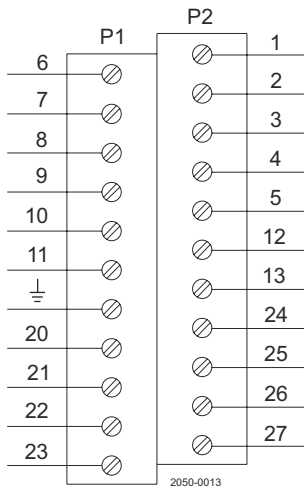
Accessories

- Remote programming (IR keypad)
- For upper seat-lift detection on Mixproof valves:
 - External PNP sensors (Refer to Brackets and Inductive Sensors)
 - Cable gland PG7
 - External sensor bracket (Refer to Brackets and Inductive Sensors)
- Various cable options
- Threaded plate for indication pin on SRC, SMP-BC and i-SSV valves
- Special indication pin for Unique SSV-LS, Unique SSV High Pressure valves
- Adaptor for Unique SSSV valves

Dimensions (mm)

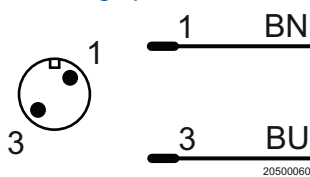


Electrical connection



6	ASI + (BN, Brown)	1	N/C
7	ASI - (BU, blue)	2	N/C
8	N/C	3	N/C
9	N/C	4	N/C
10	N/C	5	N/C
11	N/C	12	PWM Jumper
Earth	Earth	13	PWM Jumper
20	Solenoid common grey	24	Seat-lift 1 "upper"
21	Solenoid 1, grey	25	Seat-lift 2 "lower"
22	Solenoid 2, grey	26	Supply +
23	Solenoid 3, grey	27	Supply -

M12 Plug option



AS-Interface bits assignment

For AS-interface version with 31 and 62 node, the following bit assignment can be used.

DI0	Feedback #1 Closed valve
DI1	Feedback #2 Open valve
DI2	Feedback #3-4 Seat lift 1 or Seat lift 2
DI3	Feedback #5 Status
DO0	Out #1 Not connected
DO1	Out #2 Solenoid valve 1
DO2	Out #3 Solenoid valve 2
DO3	Out #4 Solenoid valve 3

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