



Spare Parts

Alfa Laval LeviMag® – Alfa Laval LeviMag® UltraPure



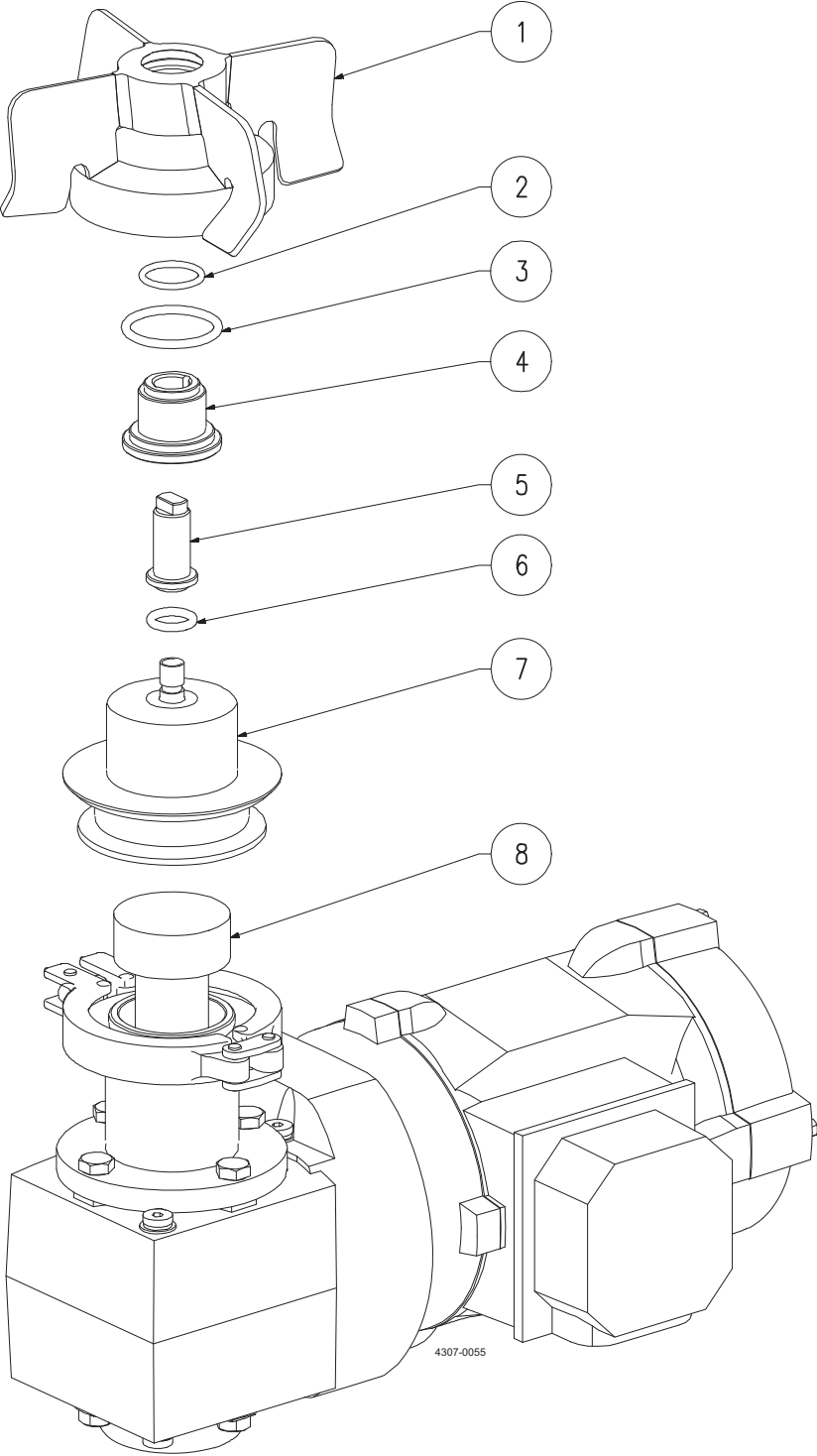
100001149-EN5

2020-11

Original manual

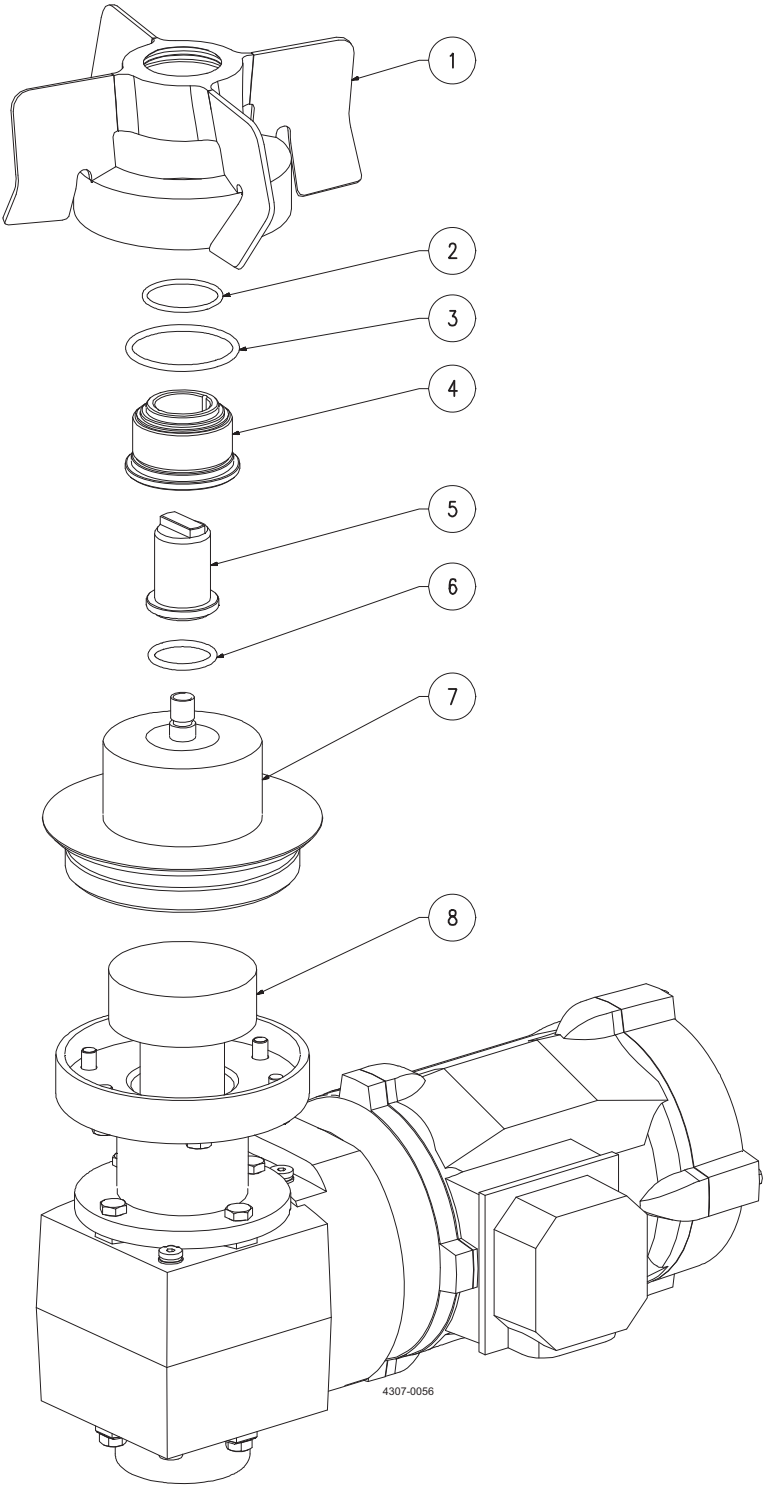
The information herein is correct at the time of issue but may be subject to change without prior notice

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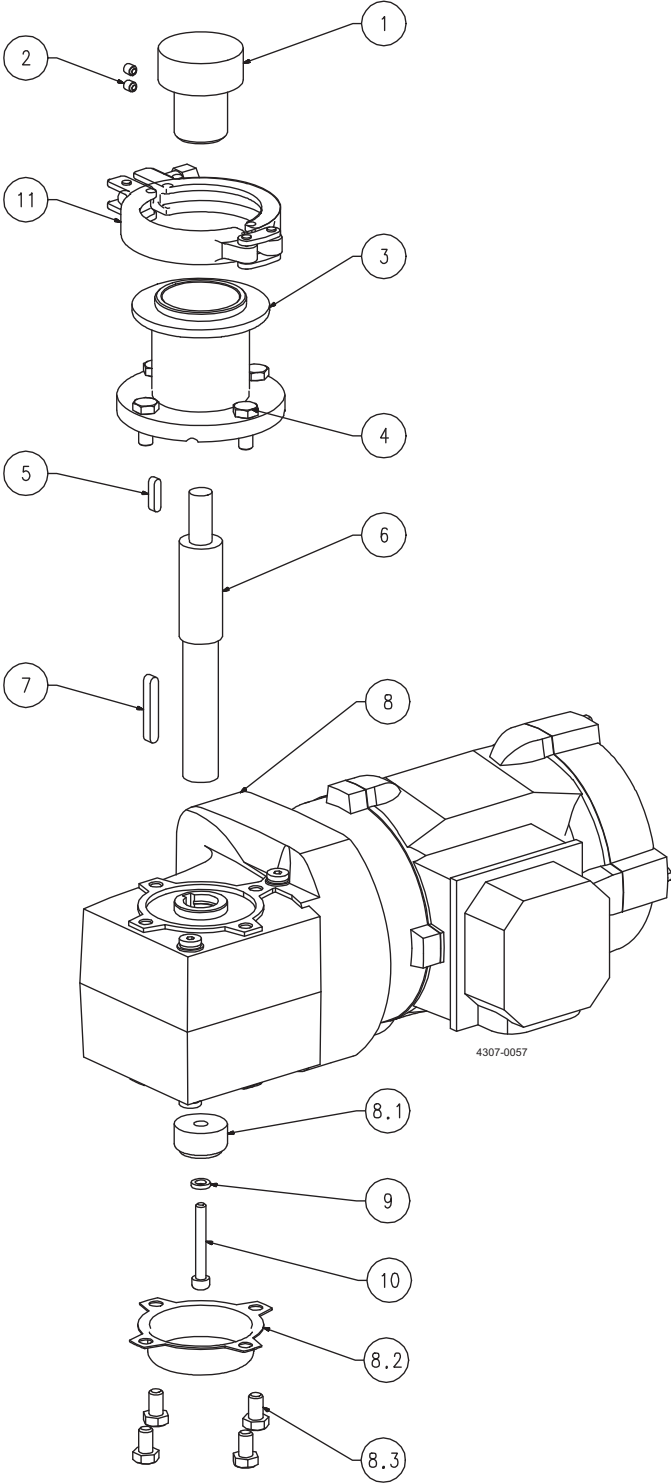
Pos	Qty	Denomination	Item
1	1	Impeller	
2	□Δ	1 O-ring	
3	□Δ	1 O-ring	
4	□	1 Female Bearing	
5	◆	1 Male Bearing	
6	◆Δ	1 O-ring	
7	1	Weld Plate	9615454401
8	1	Drive Unit	

	Item
Service kits	
□	Service kit Female bearing - incl. Female bearing tool, see 6 Tools 9615463201
□	Service kit Female bearing, UltraPure (Q-doc) - incl. Female bearing tool, see 6 Tools 9615470301
◆	Service kit Male bearing - incl. Male bearing tool, see 6 Tools 9615463101
◆	Service kit Male bearing, UltraPure (Q-doc) - incl. Male bearing tool, see 6 Tools 9615470201
Δ	Service kit O-rings 8010005956
Δ	Service kit O-rings, UltraPure (Q-doc) 8010005957



Pos		Qty	Denomination	Item
1		1	Impeller	
2	□Δ	1	O-ring	
3	□Δ	1	O-ring	
4	□	1	Female Bearing	
5	◆	1	Male Bearing	
6	◆Δ	1	O-ring	
7		1	Weld Plate	9615433701
8		1	Drive Unit	

		Item
Service kits		
□	Service kit Female bearing - incl. Female bearing tool, see 6 Tools	9615463001
□	Service kit Female bearing, UltraPure (Q-doc) - incl. Female bearing tool, see 6 Tools	9615470501
◆	Service kit Male bearing - incl. Male bearing tool, see 6 Tools	9615462901
◆	Service kit Male bearing, UltraPure (Q-doc) - incl. Male bearing tool, see 6 Tools	9615470401
Δ	Service kit O-rings	8010005958
Δ	Service kit O-rings, UltraPure (Q-doc)	8010005959



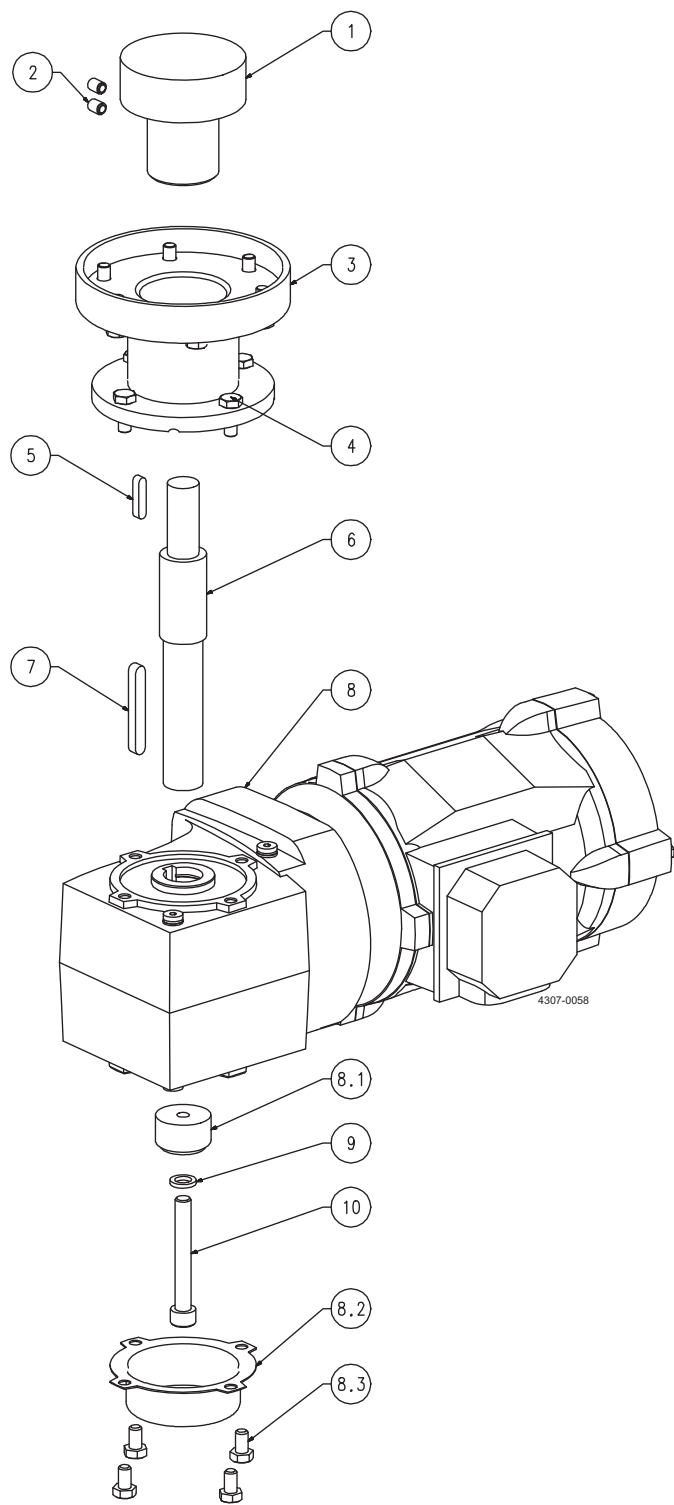
Pos	Qty	Denomination	Item
1	1	Drive Rotor	9615454701
2	2	Screw	9615457001
3	1	Flange, length 70 mm, ¹⁾	
3	1	Flange, length 120 mm, ¹⁾	
4	4	Screw	TE2601000389
5	1	Parallel Key	9615456601
6	1	Shaft, length 173 mm	9615454601
6	1	Shaft, length 223 mm	9615454602
7	1	Parallel Key	9615457401
8	1	Gear motor, - Blue, = 0°-22°	9615456701
	1	Gear motor, - Blue, = 23°-45°	9615456703
	1	Gear motor, - Clean room, = 0°-22°	9615456702
	1	Gear motor, - Clean room, = 23°-45°	9615456704
8.1	1	Fastening Element*	
8.2	1	Cover*	
8.3	4	Screw*	
9	1	Washer	9615462801
10	1	Screw	TE2601000184
11	1	Clamp	9634086467

NOTE

Length “□” and “■” must match each other

* parts are included in the gear motor

¹⁾ These are request items that can only be sold on special Item number. We request serial number and item number of the machine they are to be replaced on.



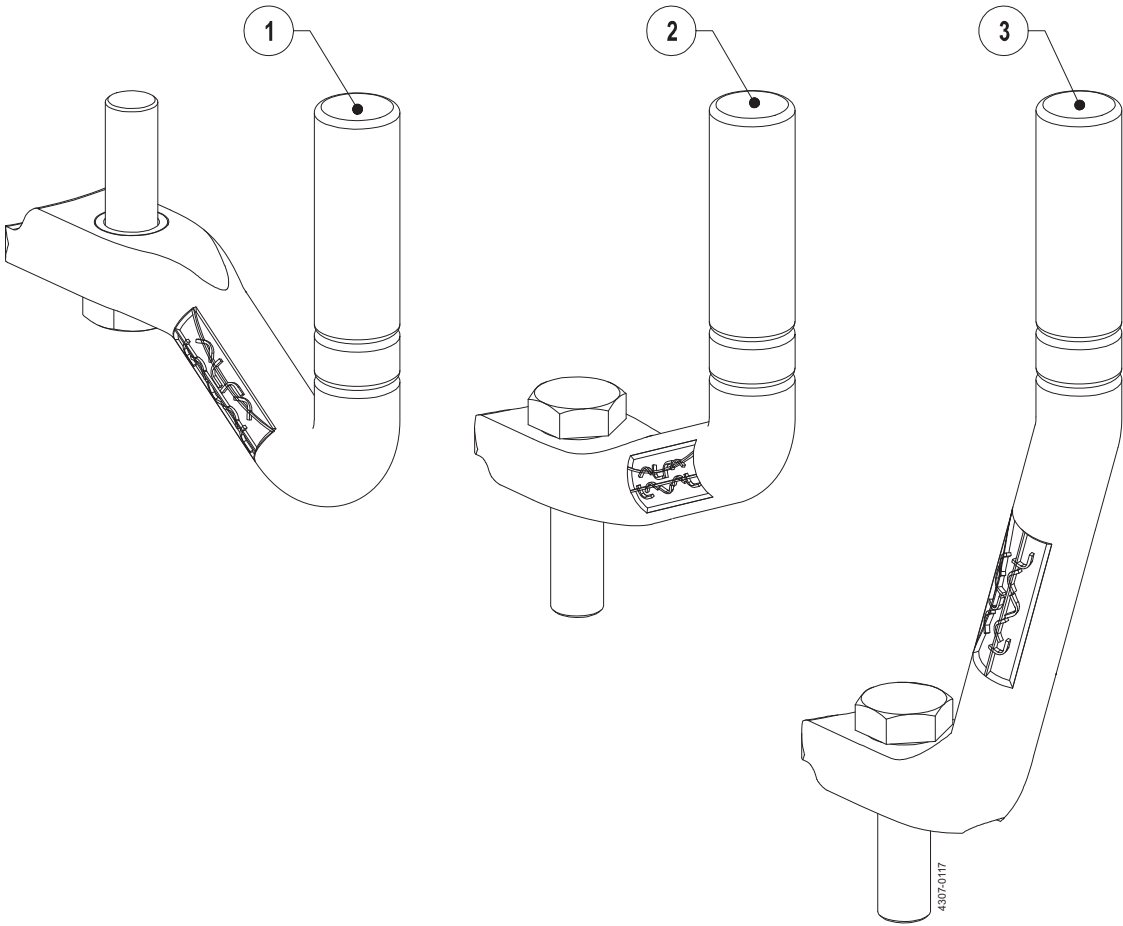
Pos	Qty	Denomination	Item
1	1	Drive Rotor	9615434001
2	2	Screw	9615434401
3	1	Flange, length 90 mm, ¹⁾	
3	1	Flange, length 140 mm, ¹⁾	
4	10	Screw	TE2601000389
5	1	Parallel Key	9615434701
6	1	Shaft, - length 205 mm	9615433901
6	1	Shaft, - length 255 mm	9615433902
7	1	Parallel Key	9615456801
8	1	Gear motor, - Blue, = 0°-22°	9615435101
	1	Gear motor, - Blue, = 23°-45°	9615435103
	1	Gear motor, - Clean room, = 0°-22°	9615435102
	1	Gear motor, - Clean room, = 23°-45°	9615435104
8.1	1	Fastening Element*	
8.2	1	Cover*	
8.3	4	Screw*	
9	1	Washer	TE2601000166
10	1	Screw	9615362001

NOTE

Length “□” and “■” must match each other

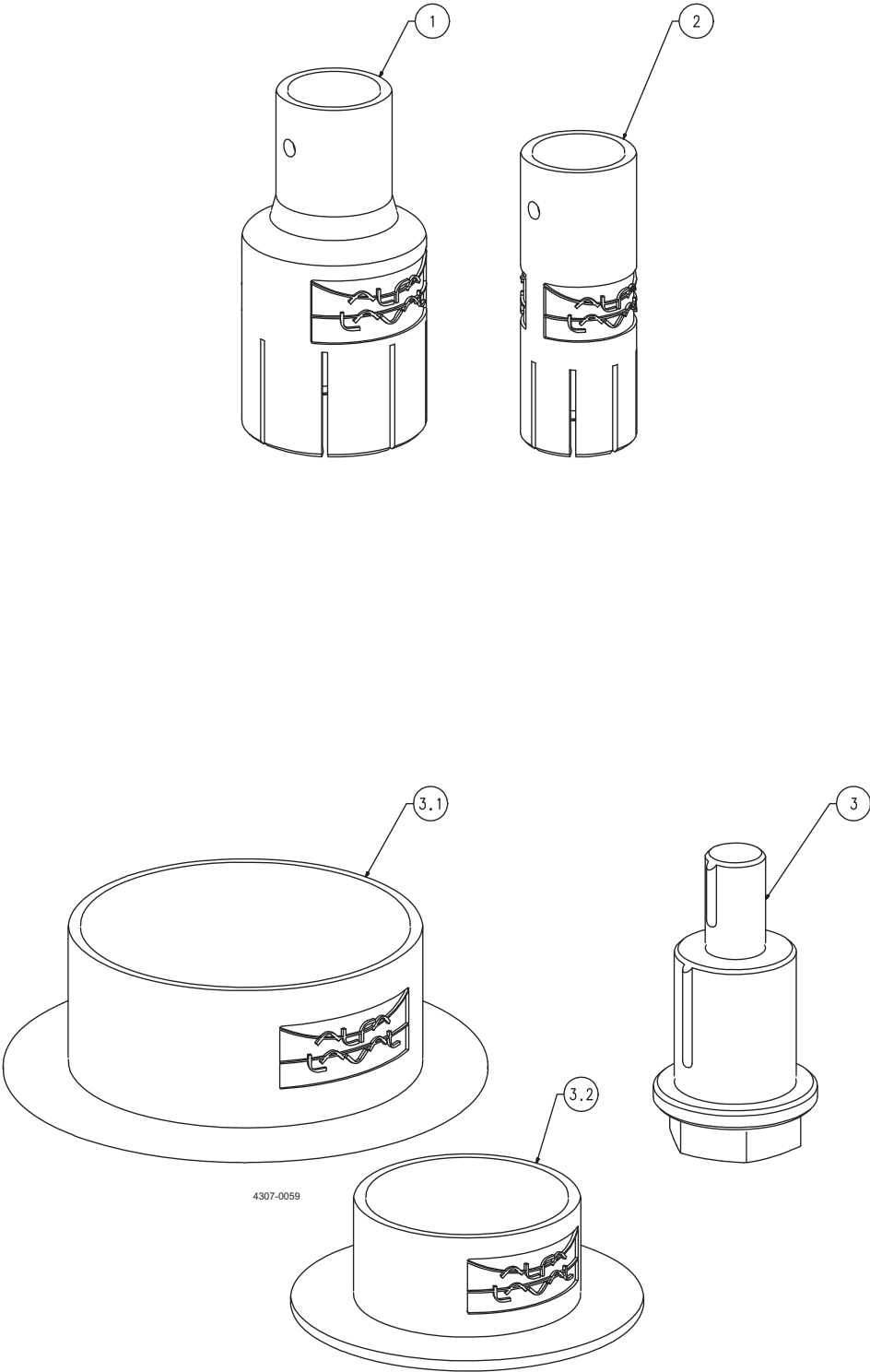
* parts are included in the gear motor

¹⁾ These are request items that can only be sold on special Item number. We request serial number and item number of the machine they are to be replaced on.



Speed Sensor variants

Pos	Qty	Denomination	Item no.
1	1	Speed Sensor WP81	8010004754
2	1	Speed Sensor WP50, Standard Console height	8010004752
3	1	Speed Sensor WP50, Extended Console height	8010004753



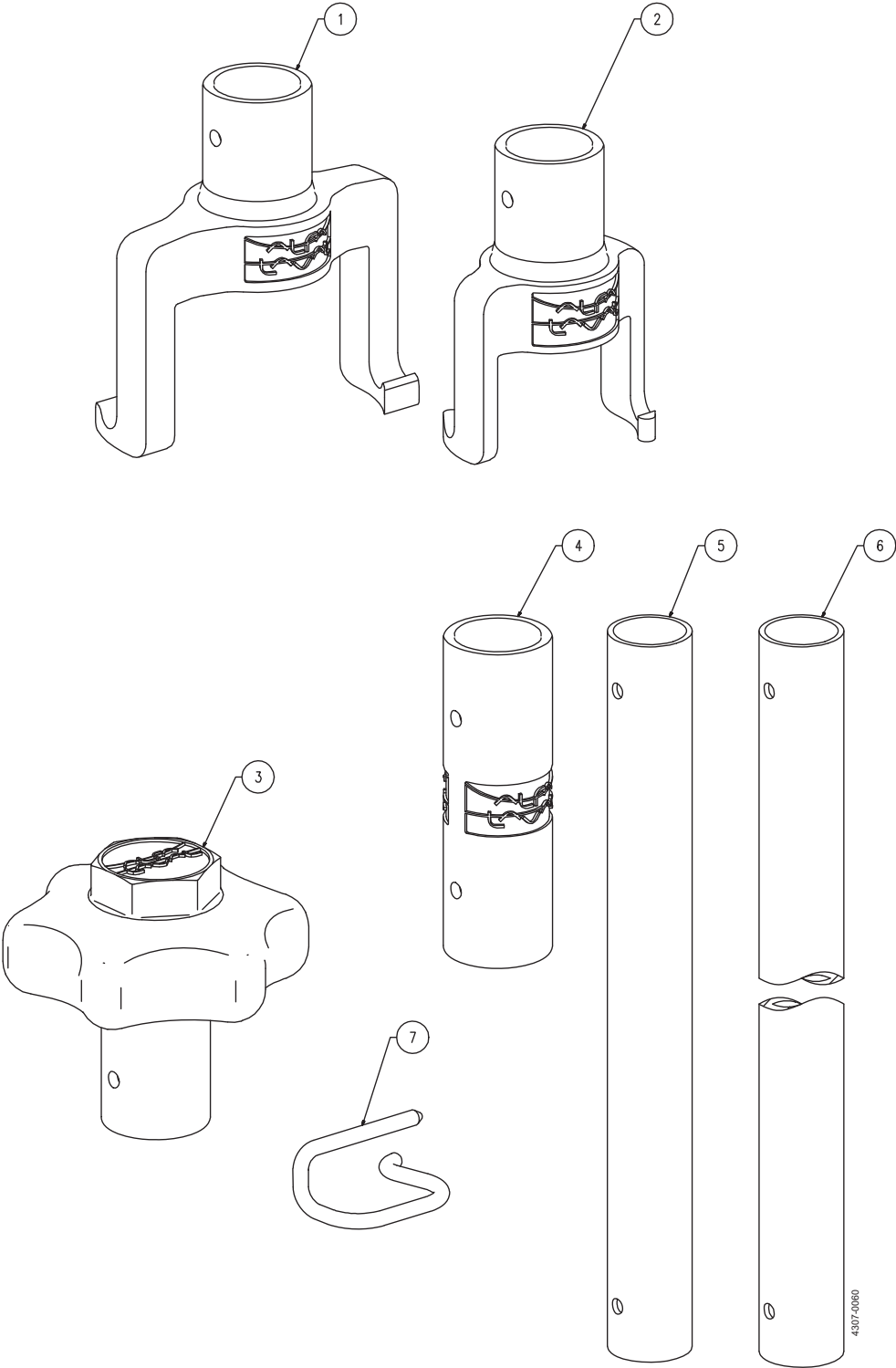
Tools

Pos	Qty	Denomination	Item
Male Bearing tool			
1	1	Male Bearing Tool - WP81*	9615471901
2	1	Male Bearing Tool - WP50*	9615472301

Pos	Qty	Denomination	Item
Female Bearing tool kit - WP81			
		Female Bearing Tool kit - WP81*	9615469801
		consisting of:	
3	1	Female Bearing tool	
3.1	1	Protection Shield Female Bearing - WP81	

Pos	Qty	Denomination	Item
Female Bearing tool kit - WP50			
		Female Bearing tool kit - WP50*	9615469701
		consisting of:	
3	1	Female Bearing tool	
3.2	1	Protection Shield Female Bearing - WP50	

* Tools are included when ordering bearing Service kits.



Pos	Qty	Denomination	Item
Impeller Lifting Devices			
1	1	Impeller Lifting Device WP81	9615472101
2	1	Impeller Lifting Device WP50	9615472501

Pos	Qty	Denomination	Item
Lifting Rod Handle kit			
		Lifting Rod Handle kit	9615469901
		consisting of:	
3	1	Lifting Rod Handle	
5	1	Lifting Rod 200 mm	
7	2	Clip	

Pos	Qty	Denomination	Item
Lifting Rod kit, 700 mm			
		Lifting Rod kit, 700 mm	9615470101
		consisting of:	
6	1	Lifting Rod 700 mm	
4	1	Lifting Rod Connection Piece	
7	2	Clip	

Pos	Qty	Denomination	Item
Lifting Rod kit, 200 mm			
		Lifting Rod kit, 200 mm	9615470001
		consisting of:	
5	1	Lifting Rod 200 mm	
4	1	Lifting Rod Connection Piece	
7	2	Clip	

How to contact Alfa Laval

Contact details for all countries are continually updated on our website.

Please visit www.alfalaval.com to access the information directly.

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